

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 67548

Monday, March 28, 2011 10:18:14 AM



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Item ID: D4038-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Angle Assembly, Fwd, LH

Start Date: 3/28/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/5/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: 115

0.00

Memo

0.00

11/4/4 5/30

Packaging

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/4/5 9/2

MF
11-04-05

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Monday, March 28, 2011 10:18:03 AM

Parent Item: D4038-041

Parent Item Name: Angle Assembly, Fwd, LH











Start Date: 3/28/2011

Required Date: 4/5/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC
Rev:B 11.01.31 as per dwg rev.c DD verified by:ec IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4038-1 		Manufactured	No			100	Each	0.0000	1	2			
Angle, Fwd, LH								B 67559		SB 11/04/04			③
D4038-5 		Manufactured	No			100	Each	0.0000	1	2			
Block								B 67555		SB 11/04/04			③
D4038-9 		Manufactured	No			100	Each	0.0000	1	2			
Block								B 67558		SB 11/04/04			③
AN3-14A 		Purchased	No			100	Each	50.0000	2	4			
Bolt										SB 11/04/04			③
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST351			50						
				116978			50						
MS21042L3 		Purchased	No			100	Each	2,223.000	2	4			
Nut										SB 11/04/04			③
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST300			2223						
				116391			623						
				116540			800						
				116549			800						

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Picklist Print

Monday, March 28, 2011 10:18:04 AM

Page 2

Work Order ID: 67548



Parent Item: D4038-041



Parent Item Name: Angle Assembly, Fwd, LH

Start Date: 3/28/2011

Required Date: 4/5/2011

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

100

Each

2,080.000

4

8



Washer

36 11/04/04 83

Location

Loc Qty

Loc Code

ST298

2080

116583

2080

12

W/O:		WORK ORDER CHANGES						
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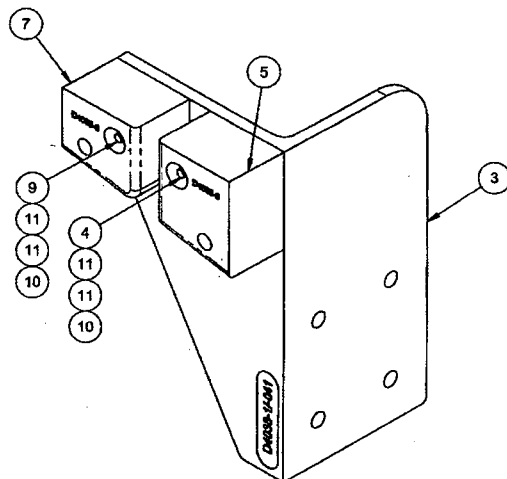
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

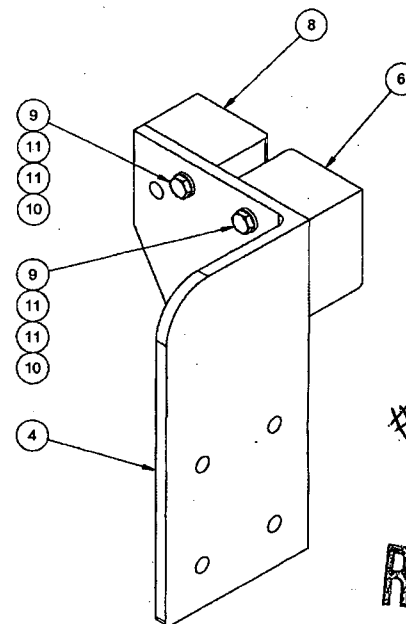
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ITEM NO.	QTY. -041	QTY. -042	PART NUMBER	DESCRIPTION
1	X		D4038-041	ANGLE ASSEMBLY, FWD, LH
2		X	D4038-042	ANGLE ASSEMBLY, FWD, RH
3	1		D4038-1	ANGLE, FWD, LH
4		1	D4038-2	ANGLE, FWD, RH
5	1		D4038-5	BLOCK
6		1	D4038-6	BLOCK
7	1		D4038-9	BLOCK
8		1	D4038-10	BLOCK
9	2	2	AN3-14A	BOLT
10	2	2	MS21042L3	NUT
11	4	4	NAS1149D0363J	WASHER (AN960JD10)



D4038-041 ANGLE ASSEMBLY, FWD, LH



D4038-042 ANGLE ASSEMBLY, FWD, RH

D	REVISED D4038-7/8/11/12 AS FOLLOWS: 1.87 WAS 1.73 (C7-9); 2.14 WAS 2.00 (C4-8); 2.13 WAS 2.00 (C7-10); 1.88 WAS 1.73 (C4-10); 1.52 WAS 1.38 (C7-13); 1.79 WAS 1.85 (C4-13); 1.77 WAS 1.65 (C7-14); 1.49 WAS 1.38 (C4-14). REASON: NCR11-456.	MB	11.03.03
C	REVISED D4038-3/4 AS FOLLOWS: 0.589 WAS 0.714 (B2-5, B4-6); D4038-043/044 ARE AFFECTED. REASON: NCR11-399.	MB	11.01.20
B	REVISED DIMENSIONS ALL SHEETS, ADD Ø0.316 HOLES IN 1/2-3/4 PARTS, ADD RADIUS TO 1/2-3/4 PARTS	HS	10.01.05
A	NEW ISSUE	HS	09.12.14
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.03.03		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4038	REV. D
TITLE BRACKET	SCALE NTS
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NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041 - 1.76 lbs
-042 - 1.74 lbs

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